



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

50118340
D4464-041
Job Sheet 184178



Part No: D4464-041

Job Qty: 1 ea

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV.B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV.E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV.F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV.G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV.H9 DD VERF:JLM IPP REV:I 15.06.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

006526

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/31/18	0.00	0.00	Start Up Large Fab-7		CPC
100	Large Fab	1 pcs		10/31/18	0.00	10.34	Large Fab 2		CPC
110	QC	1 pcs		10/31/18	0.00	0.00	QC9		CPC
112	Small Fab	1 pcs		10/31/18	0.17	1.53	Small Fab-6		CPC
114	QC	1 pcs		10/31/18	0.00	0.00	QC5		CPC
120	Large Fab	1 pcs		10/31/18	0.00	10.34	Large Fab 2		CPC
123	Small Fab	1 pcs		10/31/18	0.00	1.53	Small Fab-6		CPC
140	Large Fab	1 pcs		10/31/18	0.00	10.34	Large Fab 2		CPC
141	QC	1 pcs		10/31/18	0.00	0.00	QC9		CPC
142	QC	1 pcs		10/31/18	0.00	0.00	QC5		CPC
143	Outsource	1 pcs		10/31/18			SKY002-VC	5	CPC
145	Packaging	1 pcs		10/31/18	0.00	0.00	Packaging2		CPC
147	QC	1 pcs		10/31/18	0.00	0.00	QC6		CPC
150	HandFinish	1 pcs		10/31/18	0.00	1.32	HandFinish1		CPC
160	QC	1 pcs		10/31/18	0.00	0.00	QC7-3		CPC
164	Small Fab	1 pcs		10/31/18	0.00	1.53	Small Fab-6		CPC
169	QC	1 pcs		10/31/18	0.00	0.00	QC5		CPC
170	SprayPaint	1 pcs		10/31/18	0.00	1.73	Spray Paint		CPC
180	QC	1 pcs		10/31/18	0.00	0.00	QC14		CPC
190	Small Fab	1 pcs		10/31/18	0.00	1.53	Small Fab-6		CPC
200	QC	1 pcs		10/31/18	0.00	0.00	QC5		CPC
210	Packaging	1 pcs		10/31/18	0.00	0.00	Packaging3-2		CPC
220	QC21-SA	1 Ea		10/31/18	0.00	0.00	QC21		CPC

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.
Descriptions: 112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal

Batch: 5096394

120 - 1- Use fixture to weld D4125 bolws to D4463-13 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.

123 - Transfer drill and c'sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B

Batch: 5096394 Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: 5096394 Instal D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: 5096394

140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.

143 - ISSUE P/O: 041475 LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2

150 - 1- Alodine on tank. No alodine inside

164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: 5096394 2- Assemble as per dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: 5096394

170 - ***MASK PROIOR PRIME AND PAINT AS PER DWG*** PRIME TEMPO GREY AS PER DWG AND QSI PRIMER BATCH: 138646 PAINT FLAT GREY AS PER DWG AND QSI PAINT BATCH: 138819

190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: 4138725

13002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 Ea (1 ea)	90-Start up Operation	<u>5056269</u>
D4000-5	Fuel Tank Vent Fitting	1 Ea (1 ea)	90-Start up Operation	<u>F158936</u>
D4023-3	Cap And Flange	1 Ea (1 ea)	90-Start up Operation	<u>5093113</u>
D4125-1	Fwd Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	<u>5003432</u>
D4125-3	Aft Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	<u>F160444</u>
D4462-1	Baffle	1 Ea (1 ea)	90-Start up Operation	<u>505569</u>
D4462-3	Baffle	1 Ea (1 ea)	90-Start up Operation	<u>5102057</u>
D4463-041	Tank Top Assembly	1 Ea (1 ea)	90-Start up Operation	<u>5052763</u>
D4463-11	Tank Front	1 Ea (1 ea)	90-Start up Operation	<u>5117138</u>
D4463-13	Tank Bottom	1 Ea (1 ea)	90-Start up Operation	<u>5102049</u>
D4463-3	Tank Aft End	1 Ea (1 ea)	90-Start up Operation	<u>5102064</u>
D4463-5	Tank Upper Cut Out	1 Ea (1 ea)	90-Start up Operation	<u>505248450</u> 92903
D4463-7	Tank Fwd End	1 Ea (1 ea)	90-Start up Operation	<u>5092934</u>
D4463-9	Tank Back	1 Ea (1 ea)	90-Start up Operation	<u>5091472</u>
AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab	<u>5119258</u>
AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab	<u>5082810</u>
AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab	<u>5094545</u>
D3997-11	Placard	1 Ea (1 ea)	190-Small Fab	<u>F160132</u>
D3997-17	Placard	1 Ea (1 ea)	190-Small Fab	<u>5059489</u>
D3997-29	Placard	1 Ea (1 ea)	190-Small Fab	<u>F160134</u>
D3997-43	Placard	1 Ea (1 ea)	190-Small Fab	<u>5021106</u>
D3997-5	Placard	2 Ea (2 ea)	190-Small Fab	<u>5162579</u>
D4000-045	Fuel Pickup Fitting Assembly	1 Ea (1 ea)	190-Small Fab	<u>5040854</u>
D4000-1	Fuel Supply Fitting	1 Ea (1 ea)	190-Small Fab	<u>F163451</u>
D4000-9	Grommet	3 Ea (3 ea)	190-Small Fab	<u>5059177</u>
D4008-041	Fuel Filler Splash Guard Assembly	1 Ea (1 ea)	190-Small Fab	<u>5118650</u>
D4008-11	Hinge Half	1 Ea (1 ea)	190-Small Fab	<u>5095528</u>
D4057-1	Retaining Ring	3 Ea (3 ea)	190-Small Fab	<u>F156450</u>
D4062-041	Tank Support Assembly	1 Ea (1 ea)	190-Small Fab	<u>5099260</u>
D4404-5	Cushion, Fwd	2 Ea (2 ea)	190-Small Fab	<u>5072385</u>
D4577-041	Fwd Access Panel Assembly	1 Ea (1 ea)	190-Small Fab	<u>5092559</u>
D4577-1	Rear Access Panel	1 Ea (1 ea)	190-Small Fab	<u>5092464</u>
D4577-3	Middle Access Panel	1 Ea (1 ea)	190-Small Fab	<u>5092498</u>
D4968-1	Side Cushion	1 Ea (1 ea)	190-Small Fab	<u>5058451</u>
D4975-1	Bracket	1 Ea (1 ea)	190-Small Fab	<u>5042905</u>
MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab	<u>F125445-4</u>
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab	<u>5106821</u>
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab	<u>F1133077-50</u>
MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab	<u>5094592</u>
NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab	<u>5108407</u>
NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab	<u>5095293</u>
D5473-063	Fuel Sender Assembly	1 Ea (1 ea)	190-Small Fab	<u>5123055</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3999-7	1	2	0
	D4000-5	1	6	0
	D4023-3	1	5	0
	D4125-1	1	1	0
	D4125-3	1	1	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition																					
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Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐																			

190-Small Fab

D4462-1	1	6	0
D4462-3	1	3	0
D4463-041	1	1	0
D4463-11	1	0	0
D4463-13	1	3	0
D4463-3	1	3	0
D4463-5	1	4	0
D4463-7	1	3	0
D4463-9	1	3	0
AN3-5A	24	288	0
AN3-7A	4	369	0
AN3H5A	5	26	0
D3997-11	1	7	0
D3997-17	1	6	0
D3997-29	1	7	0
D3997-43	1	8	0
D3997-5	2	8	0
D4000-045	1	4	0
D4000-1	1	4	0
D4000-9	3	14	0
D4008-041	1	3	0
D4008-11	1	5	0
D4057-1	3	31	0
D4062-041	1	3	0
D4404-5	2	9	0
D4577-041	1	6	0
D4577-1	1	5	0
D4577-3	1	4	0
D4968-1	1	3	0
D4975-1	1	4	0
D5473-063	1	1	0
MS20426AD4-4	4	3,313	0
MS20470AD4-4	165	5,637	0
MS20470AD4-6	8	998	0
MS21042L3	4	2,921	0
NAS1149D0332J	13	2,319	0
NAS1149D0363J	24	1,899	0

Part Specifications

Specifications could not be found.

Plex 10/3/18 11:47 AM Dart.lajeunesse.marie



Container No: S118340



Part: D4464-041

Job No: 184178

Serial No/Batch: S118340

Revision: I

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041475**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041475
PO Date: 10/26/18
Due Date: 10/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184178	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O : LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	10/30/18	1 pcs	0 pcs	1 pcs	\$156.00/pcs	\$156.00
						1X OCT 30 2018					
2	184697	D212-664-101	Fwd Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	10/30/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
						1X OCT 30 2018					
	184695			Firmed	-	10/30/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
						Sub Total:	2	0	2		\$150.00
3	183769	D212-664-201	Aft Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 ***WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Issue P/O: LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	10/30/18	1 pcs	0 pcs	1 pcs	\$156.00/pcs	\$156.00
						1X OCT 30 2018					
	183770			Firmed	-	10/30/18	1 pcs	0 pcs	1 pcs	\$156.00/pcs	\$156.00

DAS
38
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041475**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Sub Total:							2	0	2		\$312.00
4	184479	D350-748-101	FWD Crosstube AS350 / AS355 : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 Issue P/O: _____ Stress relief at 375degree for 5hrs Magnetic Particle Inspect per ASTM E1444 Cad Plate per AMS-QQ-P-416B, Class 1, Type 2 Embrittle relief at 375 defree for 8 hrs, Chromate Treat C of C req'd ISSUE P/O TO SKYSERVICE: _____	Firmed -		10/30/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	184476			Firmed -		10/30/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	184478			Firmed -		10/30/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
Sub Total:							3	0	3		\$368.18
5	184480	D350-748-201	Aft Crosstube AS350 / AS355 : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 ISSUE P/O TO SKYSERVICE: _____	Firmed -		10/30/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	184483			Firmed -		10/30/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
Sub Total:							2	0	2		\$245.45
Grand Total:											\$1,231.64



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER PO041475

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/29/18 8:56 AM dart.tsimiklis.chrisoula

**skyservice****Work Order Traveler**
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

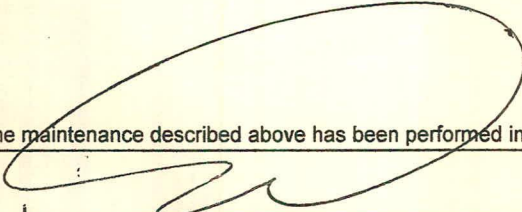
WO #: MWO37958	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041475
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

- 1 FUEL TANK ASSY , P/N# D4464-041 , J/S# 184178 ✓
- 2 FWD CROSSTUBES , P/N# D212-664-101 , J/S# 184695 , 184697 ✓
- 2 AFT CROSSTUBES , P/N# D212-664-201 , J/S# 183770 , 183769 ✓
- 3 FWD CROSSTUBES , P/N# D350-748-101 , J/S# 184476 , 184478 , 184479 ✓
- 2 AFT CROSSTUBES , P/N# D350-748-201 , J/S# 184480 , 184483 ✓

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417 REV. 16						OCT 26 2018	 
NO CRACK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: OCT 26 2018
Name: RAFIK MELIKIAN		

